

Insertable Form Tool Systems



Form drilling with solid carbide drills

When the insertable form drill system reaches its limits, in terms of stability and accuracy, Schwanog solid carbide drills are the perfect supplement. The solid carbide drills are available in twist or spade drill design with or without coolant through

As with Schwanog insertable form drills, the profiles of the solid carbide drills are always ground according to customer drawing. All precision parameters can be reliably repeated and can be verified by state- of-the-art measuring machines.

Overview of the technical facts:

- Bore-Ø up to 25mm
- For high-precision drilling
- For deep bores
- Available in twist and spade drill design
- Significant increase in tool life due to the use of optimum carbide grades and coatings



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