



Insertable Form Tool Systems



WPI System

Internal turning operations with interchangeable inserts

Schwanog tools impress with their high quality and customized flexibility.

In the field of internal turning, we have developed an interchangeable insert system that closes a previously existing product gap in the internal machining of workpieces between bore Ø12 and Ø18.

In addition to the established WSI systems (from bore Ø1) and the PWP, DCI and WEP indexable insert systems (from bore Ø18), the new WPI system is an ideal product supplement for this diameter range.

The interface developed in-house offers the following features:

- High changeover accuracy (centre height from insert to insert ±0.015)
- High stability due to positive and non-positive locking
- Easy handling
- Internal coolant supply (Internal coolant supply outlet optionally on the front or rear, optionally on both sides)

Wherever standard tools can no longer meet workpiece-specific requirements, Schwanog is a competent and flexible partner.

Individual tool solutions, small order quantities (from 3 units) and short delivery times ensure that we can offer another cost-effective product in this market segment with the WPI system.

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